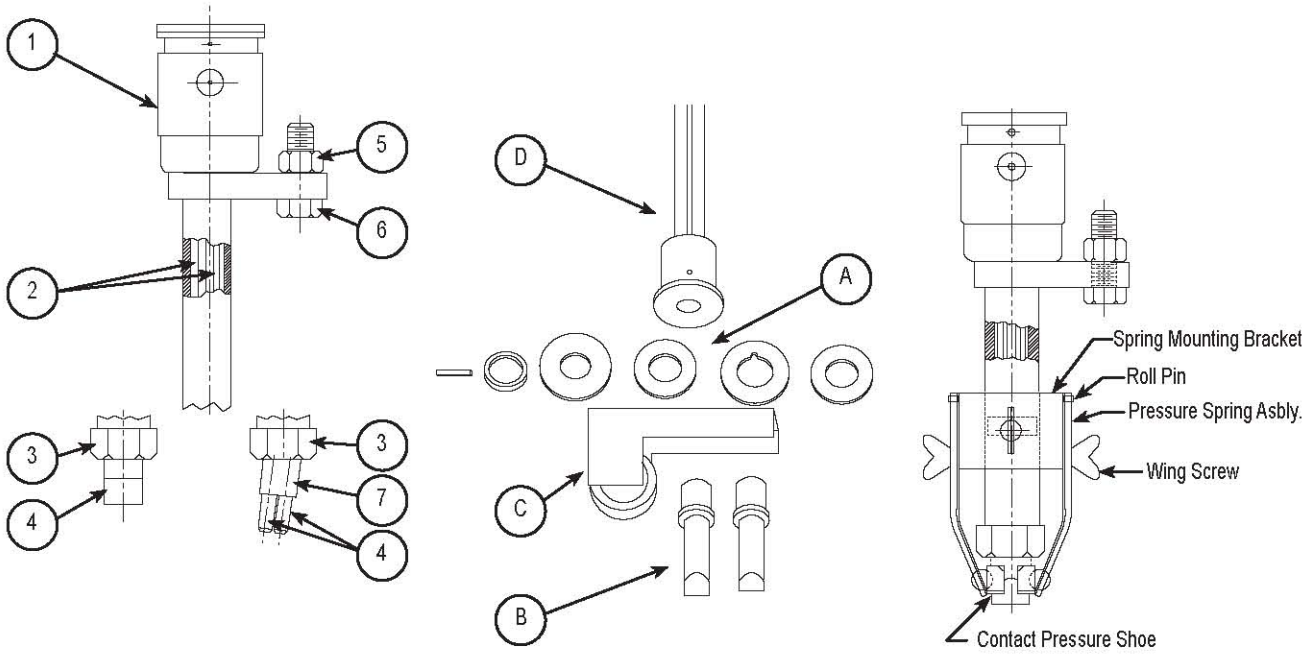
K129 Sub Arc Tiny Twinarc®



NOTES: Nozzles with spring loaded contact shoes (illustrated below, right) should be converted to the newer design by discarding items named below and using the appropriate contact tip holder and tips or correct one piece contact tip, depending on wire size.

Intermediate design (one piece) contact tips for 1/16 and 5/64wire should be converted to the new (lower replacement cost) contact tip holder and contact tips design by ordering the appropriate contact tips and tip holder from the parts list below.

Item	Description	Part Number	Qty.
	Twinarc - Complete - Includes all:	K129*	1
	Nozzle Assembly - Stripped - Includes Items 1, 3, 5 & 6	M11609	1
	Wire Kits Include Items 2, 4, A & B:		
	.045”	KP1901-1	1
	1/16”	KP1901-2	1
	5/64”	KP1901-4	1
	3/32”	KP1901-3	1
1	Nozzle Body Assembly	S13164	1
2	Guide Tube		
	.045 & .052 Wire	KP2092-1	2
	1/16, 5/64 & 3/32 Wire	KP2092-2	2
3	Nozzle Collar	S13157	1
4	Contact Tip		
	.045” Wire	KP1979-1	1
	.052” Wire	KP1979-2	1
	1/16” Wire	KP2100-2	2
	5/64” Wire	KP2100-4	2
	3/32” Wire	KP2100-3	1
5	Hex Nut 1/2-13	CF000027	1
6	Hex Head Screw 1/2-13 x 1.50	CF000052	1
7	Tip Holder - 1/16, 5/64 & 3/32 Wire (Std.), Includes	KP1988-1	1
	Nozzle Insert	KP2094-4	2

Item	Description	Part Number	Qty.
7	Tip Holder - (Special Side-by-Side Wire)	KP2171-1	As Req’d
Note AA	When Tip Life is limited by tip being fused over, the use of KP2105-7 Tips may result in a lower overall cost.		
A	Drive Roll - .045 & .052 Wire	KP1888-1	1
A	Drive Roll - 1/16 & 5/64 Wire	KP1888-2	1
A	Drive Roll Assembly - 3/32 Wire, Includes:		
	Outer Drive Rolls	KP1889-1	2
	Center Drive Roll	S14905	1
	Drive Roll Spacer	T12146-1	1
	Drive Roll Key	M8776-6	1
B	Wire Guides		
	045” & .052” Wire	KP1970-1	2
	1/16” Wire	KP1970-2	2
	5/64” & 3/32” Wire	KP1970-3	2
C	Idle Roll Assembly, Includes:	S13165	1
	Idle Roll	S18583	1
D	Incoming Wire Guide Assembly	KP2122-1	1

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